

EXCAL 2

Expert in environmental simulation

CREATOR
OF EXTREME

CLIMATIC CHAMBER

- ▶ PERFORMING
- ▶ ERGONOMIC
- ▶ SPIRALE VISION



EXCAL²



▶ Aeronautics and space



▶ Automotive



▶ Defense



▶ Electronics



▶ Renewable energies



▶ Test laboratories

Climats has been a specialist in environmental tests for almost 40 years, and designs and manufactures chambers that can simulate extreme and reproducible environments. Present in sectors as diverse as automotive, aeronautics, space, defense and telecommunications, Climats helps guarantee the best level of performance, reliability and safety for your products. Our "Research and Development" department, focusing entirely on quality and innovation, works towards improving the efficiency, adaptability and ergonomics of the EXCAL² range. Our environmental test chambers are continuously changing to meet the latest testing standards.

Cold	Dry heat	Temperature variation	Humid heat	Climatic cycles	Frost	Ice
NF EN 60068-2-1 NF EN 60068-2-50 GAM EG 13 fasc 01 MIL STD 810/502-2	NF EN 60068-2-2 NF EN 60068-2-51 GAM EG 13 fasc 02 MIL STD 810/502-2	NF EN 60068-2-14 GAM EG 13 RTCA DO160 SEC5	NF EN 60068-2-30 NF EN 60068-2-38 NF EN 60068-2-78 GAM EG 13 fasc 03 MIL STD 810/507 RTCA DO160 SEC6 NF C 20-703	GAM EG13 fasc 08	GEL/ DÉGEL	

Examples of managed test standards

An entirely French design

Every year, over 700 environmental test chambers are designed, manufactured and assembled in our Bordeaux production unit. Today, we are pleased and proud to introduce a completely new generation of EXCAL² environmental test chambers, which is the result of Climats's experience and expertise.

“We design environmental test chambers helping you to push the boundaries further every day...”

YOU ARE RIGHT TO CHOOSE AN EXCAL²!



A customised environmental test chamber

Your applications require specific functions and capacities, which is why Climats has a wide range of comprehensive standard machines. Our volumes have been designed and engineered so that you can add any of the options enabling you to customise your EXCAL² to your needs.

High end technology

Spirale Vision is the reference software solution for controlling over 5,000 environmental test chambers and test benches worldwide. It was developed by Climats's engineers for simple and efficient management of your machine.

Spirale Vision is a reliable and accurate system, a complete software package, adapted to testing equipment and maintenance user requirements.

Spirale Vision is also a completely open system that can be used for developing automatic functions and integrating data and additional data acquisition systems, to make your EXCAL² a fully integrated test bench.

Energy saving

10 years of continuous research and development have culminated in the development of a revolutionary feature for protecting the environment.

Unique on the market, the **ENERGY SAVING** control mode, in Spirale Vision, scrupulously controls your energy consumption. A saving of at least 40% can be made on the electrical consumption of your typical cycles. You can monitor the instant electrical consumption of the chamber during the test or check the total consumption for the whole test.

Reduced water consumption for the cooling system also constitutes a new environmental breakthrough.



This standard test cycle clearly shows the energy saved with the “Energy saving” cycle (dark grey curve) compared with a cycle without this mode (light grey curve). Electrical consumptions are displayed instantly.

Even more reliable

This regulation system has been developed, incorporating feedback from our customers and our research on ecological advances. So, the Energy Saving mode helps to significantly reduce the load on the various components involved in refrigeration (solenoid valves, compressors and fans). Spirale 3 autonomously and optimally manages the production of cold and heat.

EXCAL² INNOVATION

Enhance your test laboratory thanks to the modern design, and pure and elegant lines of the new EXCAL².

The most advanced technology

EXCAL² is equipped with a 15-inch capacitive multitouch Panel PC, an SSD memory, Windows 10 and 2 USB ports. It therefore includes all of the latest technological advances.

Even greater connectivity: you have the possibility of networking your equipment, developing automatic functions, and having a completely upgradeable machine.

Your connections are now completely centralized on the User Interface Panel (UIP).

Choose your cooling mode

Your chamber can be equipped with a water or air-cooled condenser.

Improved sound insulation and more stable performances, regardless of the ambient temperature of your test room.

Installing an EXCAL² environmental test chamber equipped with an air-cooled condenser in your workspace couldn't be easier, all you need is an electrical connection.





Ergonomy

8 standard solutions:

140 l, 220 l, 400 l, 540 l, 770 l, 1000 l, 1400 l, 1800 l.

A vast range: choose the footprint suitable for your workspace. The 140L and 220L volumes adapt to smallest test laboratories thanks to their new dimensions, allowing access through a standard door.

For ideal positioning of your products in the chamber, shelves are arranged throughout the entire height of the test volume. You can optimize your tests using several shelves for the same test.

Totally adaptable test spaces. Depending on your requirements, we can integrate fastener inserts, specific mechanical and electrical fittings or make specific penetrations (air extractor, gas injection, sampling).

The new design door can be opened fully and provides easy access for introducing your test products into the chamber. The door can be closed with one hand thanks to the solid and robust handle.



Keep in touch with your tested products using the \varnothing 100 mm portholes on each side, as standard. Depending on the connectors and positions indicated in the specification, optional diameter (\varnothing 80 mm, \varnothing 150 mm, \varnothing 200 mm) or any other shape portholes are available.

During testing, a large anti-condensation window offers maximum visibility of the materials being tested.

The materials constituting the test space (304L stainless steel) are resistant and scratch-proof. Treatment against chemical hazards (316L stainless steel) is offered as an option. The condensates flow directly on to the inclined base for rapid cleaning.

Performances

- ▶ Homogeneity: ± 0.4 °C to ± 1.5 °C
- ▶ Temperature regulation stability: ± 0.1 °C to ± 0.3 °C
- ▶ Humidity regulation stability: ± 2 %
- ▶ Temperature range: -40 °C $+180$ °C / -90 °C $+180$ °C
Optional: Extension $+200$ °C, $+250$ °C
- ▶ Transition speed: From 2 °C to 25 °C/min
14 refrigerating configurations
- ▶ Humidity range: Stable and reproducible between 5% and 98%
Optional: Direct measurement/Saturation/Dry rate
- ▶ Heat compensation: From 1000 W to over 10 kW



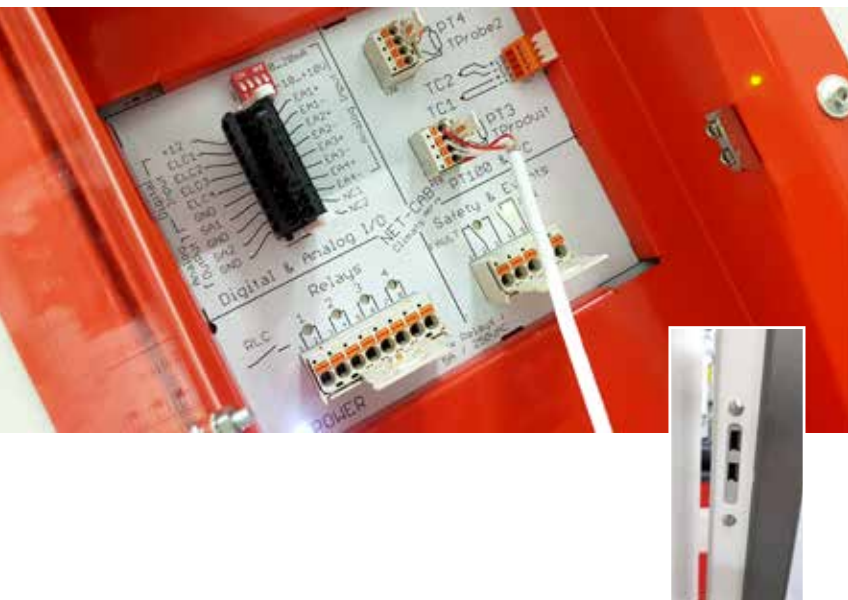
EXCAL²

USEFUL TECHNOLOGY



Ergonomic control panel

The new hardware system includes the latest industrial innovations with the 15-inch capacitive multitouch Panel PC, passive under Windows 10. This solid and robust Panel PC is conveniently positioned so you can incline it as required. Connect your USB stick directly to the screen or use the network connection to archive your tests.



User Interface Panel (UIP): centralised connections

Ever attentive to user comfort and driven by our desire to continuously improve our products, we have created a space entirely dedicated to your connections. A panel positioned on the side of the chamber is provided for this purpose. As standard, you have a safety socket, a thermal fuse, status indicators and 4 dry contacts that can be configured in Spirale Vision. Other innovations: 2 mobile sensors for closer regulation of your products, an RS232 connector, 4 logical inputs/outputs, 4 analogical inputs/outputs that can be configured in Spirale Vision and an Ethernet connection to control your chamber remotely.

"Efficiency, safety, control... a step further with Spirale Vision"

Control system integrating the reference M.M.I. (Man-Machine Interface)

Your control panel and all the components (test manager, program editor, etc.) benefit from remarkable ergonomics: a new user interface, instantaneous multilingual switch, ease of use, attention to detail and optimized design for use of the touch screen.

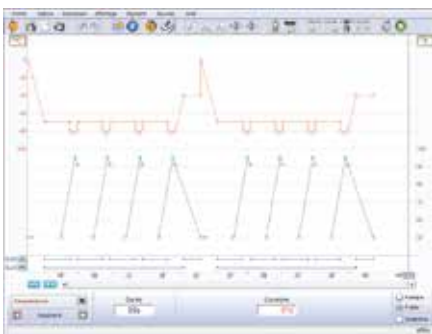


Control panel with 3 user levels

You choose the most suitable interface: production, laboratory, advanced tests.

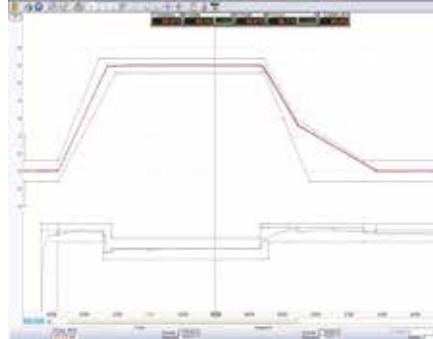
Numerous configuration options

Access to these options and to the equipment commands can be controlled by nine password levels.



Our program editor, in this version of Spirale Vision, allows advanced programming operations (loops, on/off, "wait-for"), while being very easy to access with the possibility to «draw» your profiles on the screen.

Spirale Vision includes a user-friendly and complete test manager for accurate and easy traceability. Editing statistics, exporting data and analyzing information (rates, stability) is quick and easy.



User Script

This tool combines power and simplicity with its integrated help tool. You can create your own developments or submit them to us: automatic functions or specific safety functions, transform your EXCAL² into a fully integrated test bench.

Network/Internet

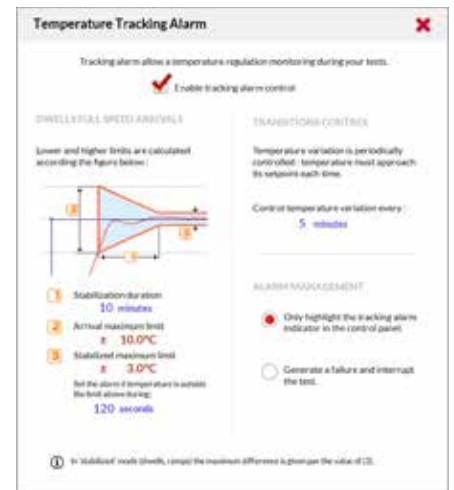
A Spirale Vision exclusive feature, EXCAL² remote control is as easy as creating a shortcut on Windows desktop and you don't need to install any software on your desktop PC. A built-in web server checks your equipment's status using any Internet browser.

If the equipment alarm is activated or at the end of a test, Spirale automatically tells you by sending a message.

Supervision

This solution quite simply lets you manage all your equipment, new and old, from a single workstation. Monitoring tools, profile creation, test report printing and email or SMS alarm setting functions are therefore available for all your testing equipment.

Tracking alarm



Camera

You now have the possibility to periodically photograph your products during the tests thanks to the camera option, and to group them in photo galleries. The interval for taking photos is configurable.

Usage statistics

This solution gives you the possibility to track equipment usage rate and energy consumption.

Month	2023-04	2023-03	2023-02
Tests Number	1	55	26
Energy consumed (kWh)	1374.1	1067.1	1018.7
Working Hours	519.4	278.0	210.0
hours of the month	720	744	672
% Use	72.1	37.4	31.3

Reliability / Environment

Thanks to Spirale Vision, our simplified refrigeration circuits feature fewer parts prone to wear (solenoid valves): an excellent asset to ensure your equipment a longer service life.

In addition, Spirale Vision includes a preventive maintenance tool: each component is individually monitored (solenoid valves, compressors) by action or duration counters. A global summary table makes it possible to plan preventive interventions.

Finally, to prevent any malfunction of your equipment and to protect the environment, we have developed the most advanced gas leak control: you are warned of any effect on the performance of your equipment.

EXCAL²

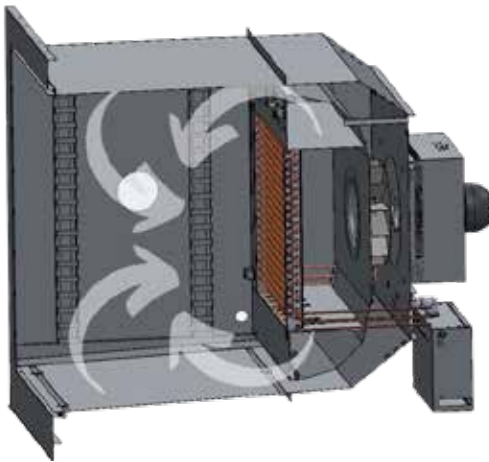
“A perfectly dimensioned range”

- ▶ Extreme temperatures (model T): from -90 °C to +250 °C
- ▶ Humidity tests (model H): RH from 5% to 98% (for temperatures from +10 °C to +90 °C)
- ▶ An unparalleled high-performance panel: from 2 °C/min to 25 °C/min

Aeraulics

Air circulation is optimised thanks to the double flow ventilation. This solution has a number of advantages:

- ▶ Products are temperature treated simultaneously on all sides.
- ▶ Homogeneity on load is excellent regardless of the volume of your load.

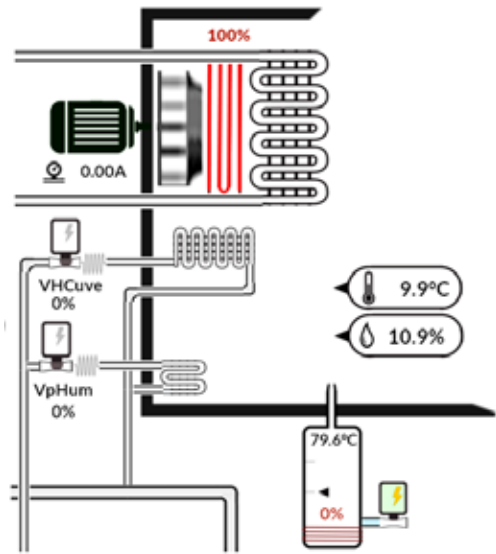


Circulated by a high-temperature fan, air is drawn in and conditioned in the technical compartment, then sent back into the entire test volume. The innovative aeraulic of the tank significantly improves the airflow speed to obtain a natural homogeneity.

Humidity production

Climats uses moisture production by boiler. This boiler is equipped with high and low water level controls and a heating cartridge. Water levels are regulated using SPIRALE. The heating cartridge is used to bring the water to a boil for moisture production. A probe measures the moisture content and is connected to the test tank.

These data are controlled by the Spirale software, which regulates the boiler. This system, of total reliability, is very close to natural phenomena and requires no maintenance. Spirale Vision provides accurate regulation to the 1/10% RH, with the standard humidity range from 5 to 98% for temperatures between +10 °C and +90 °C, limited by a minimum dew point of -5 to 95 °C.



Temperature and humidity calibration

The Spirale Vision double entry calibration table can be filled in manually or automatically using a standard communicating with Spirale Vision.

Measurement accuracy ensures a regulation stability between +/- 0.1 °C and +/- 0.3 °C.
 Workspace homogeneity, according to the standard IEC EN 60068-3-5, is between +/- 0.4 °C and +/- 1.5 °C.
 Hygrometry: Reliability, accuracy and regulation stability between +/- 1% and +/- 2%.
 Relative humidity range between 5% and 98% and temperature range between +10 °C and +90 °C.
 Nominal test conditions: Empty chamber without option. Water condensing type, clean cooling water supply at +18°C with a flow and pressure rate (2.5 bar minimum) matching the technical specifications of the chamber.
 400 V three-phase 50 Hz/60 Hz mains power supply
 Useful dimensions do not include the thickness of the rack for the shelves (25 mm on each side).
 * Cabinet depth reduced by 10 mm
 ** Cabinet depth reduced by 20 mm

Interior dimensions (mm)	Exterior dimensions (mm)	Minimum Temperature (°C)	Cooling downrate according to IEC 60068-3-5 (K/min)	Rates given from +180°C to the value indicated in this column and vice-versa	Heating up rate according to IEC 60068-3-5 (K/min)	Condenser type A (air) W (water)	Maximum power consumed (kW)	Net weight (kg)	Sound pressure level dB(A)		
EXCAL 140 151 liters Mobile											
EXCAL 1421-T/H	W=540 D=400 H=700	W=785 D=1480 H=1840	-70	5	-70	5	A/W	7,9	440	64	
EXCAL 1411-T/H			-35	6	-35	3	A/W	6	390	63	
EXCAL 1413-T/H*			-40	10	-40	15	A/W	9,6	430	64	
EXCAL 1423-T/H*			-80	12	-70	15	A/W	12,6	490	65	
EXCAL 220 227 liters Compact											
EXCAL 2211-T/H	W=540 D=600 H=700	W=785 D=1680 H=1840	-30	5	-30	4,5	A/W	6	425	63	
EXCAL 2221-T/H			-70	5	-70	5	A/W	7,9	470	64	
EXCAL 2213-T/H			-40	9	-40	14	A/W	9,6	460	64	
EXCAL 2214-T/H*			-40	13	-40	15	A/W	13,4	500	64	
EXCAL 2223-T/H			-80	10	-70	14	A/W	12,6	520	65	
EXCAL 2224-T/H*			-80	15	-70	15	A/W	17,1	610	66	
EXCAL 400 400 liters Optimum											
EXCAL 4011-T/H	W=700 D=650 H=900	W=980 D=1800 H=2060	-30	4	-30	8	A/W	9,1	490	63	
EXCAL 4021-T/H			-70	3,5	-70	8	A/W	11,1	353	64	
EXCAL 4025-T/H*			-85	15	-70	17	W	22	820	66	
EXCAL 4013-T/H			-40	6	-40	8	A/W	10,6	530	64	
EXCAL 4014-T/H			-40	10	-40	10	A/W	14	570	64	
EXCAL 4015-T/H			-40	15	-40	17	W	17,1	670	65	
EXCAL 4023-T/H			-75	7	-70	8	A/W	13,4	590	65	
EXCAL 4024-T/H			-80	10	-70	10	A/W	16,9	680	66	
EXCAL 540 540 liters Multipurpose											
EXCAL 5411-T/H	W=700 D=850 H=900	W=980 D=2000 H=2060	-30	3	-30	8	A/W	9,1	530	63	
EXCAL 5421-T/H			-65	2,5	-65	8	A/W	11,1	575	64	
EXCAL 5423-T/H			-75	5	-70	8	A/W	13,4	625	65	
EXCAL 5413-T/H			-40	6	-40	8	A/W	10,6	570	64	
EXCAL 5414-T/H			-40	10	-40	10	A/W	14	610	64	
EXCAL 5415-T/H			-40	15	-40	16	W	17,1	710	65	
EXCAL 5417-T/H			-40	16	-40	16	W	20,3	730	67	
EXCAL 4018-T/H			-40	19	-40	20	W	25,3	750	68	
EXCAL 5424-T/H			-80	8	-70	10	A/W	16,9	715	66	
EXCAL 5425-T/H			-85	15	-70	16	W	22	860	66	
EXCAL 5427-T/H			-85	20	-70	15	W	24,7	890	67	
EXCAL 5428-T/H			-90	25	-70	20	W	35,5	920	68	
EXCAL 770 770 liters High Performance											
EXCAL 7713-T/H			W=900 D=950 H=900	W=1185 D=2120 H=2060	-35	4	-35	5	A/W	10,8	650
EXCAL 7723-T/H	-70	4			-70	5	A/W	13,2	705	65	
EXCAL 7714-T/H	-40	8			-40	7	A/W	14,7	690	64	
EXCAL 7715-T/H	-40	10			-40	14	W	17,4	800	65	
EXCAL 7717-T/H	-40	14			-40	14	W	20,9	810	65	
EXCAL 7718-T/H	-40	17			-40	18	W	26,1	830	67	
EXCAL 7724-T/H	-75	7			-70	7	A/W	18,2	795	66	
EXCAL 7725-T/H	-80	10			-70	13	W	23,1	940	66	
EXCAL 7727-T/H	-85	14			-70	13,5	W	23,7	970	67	
EXCAL 7728-T/H	-90	18			-70	18	W	33,3	1000	68	
EXCAL 1000 1000 liters Universal											
EXCAL 10013-T/H	W=1000 D=1000 H=1000	W=1285 D=2170 H=2170	-35	3	-30	4,5	A/W	10,8	810	64	
EXCAL 10023-T/H			-70	2	-70	4,5	A/W	13,2	870	65	
EXCAL 10024-T/H			-75	4,5	-70	6,5	A/W	18,2	960	66	
EXCAL 10014-T/H			-40	7,5	-40	7	A/W	14,7	850	65	
EXCAL 10015-T/H			-40	8	-40	10,5	W	17,4	950	65	
EXCAL 10017-T/H			-40	10,5	-40	11	W	21,1	970	65	
EXCAL 10018-T/H			-40	13,5	-40	15	W	26,1	990	67	
EXCAL 10019-T/H			-40	15	-40	15	W	37,5	1030	69	
EXCAL 10025-T/H			-75	7	-70	10,5	W	23,1	1105	66	
EXCAL 10027-T/H			-85	8	-70	11	W	23,6	1135	67	
EXCAL 10028-T/H			-85	12	-70	15	W	33,3	1165	68	
EXCAL 10029-T/H**			-85	18	-70	20	W	44,9	1225	70	
EXCAL 1400 1416 liters Powerful											
EXCAL 14013-T/H	W=1150 D=1100 H=1120	W=1485 D=2250 H=2275	-30	2	-30	3	A/W	10,8	910	64	
EXCAL 14014-T/H			-35	4	-35	4	A/W	14,7	950	64	
EXCAL 14023-T/H			-70	2	-70	3	A/W	13,2	970	65	
EXCAL 14024-T/H			-75	4	-70	5	A/W	18,2	1060	66	
EXCAL 14015-T/H			-40	6	-40	6	W	17,4	1050	65	
EXCAL 14017-T/H			-40	7	-40	7	W	21,1	1070	65	
EXCAL 14018-T/H			-40	10	-40	10	W	26,1	1090	67	
EXCAL 14019-T/H			-40	13	-40	15	W	37,5	1130	69	
EXCAL 14025-T/H			-75	6	-70	6	W	23,1	1205	66	
EXCAL 14027-T/H			-85	7	-70	7	W	23,6	1235	67	
EXCAL 14028-T/H			-85	10	-70	10	W	33,3	1265	68	
EXCAL 14029-T/H			-85	12,5	-70	17	W	44,9	1285	70	
EXCAL 1800 1932 liters Industrial											
EXCAL 18014-T/H	W=1150 D=1500 H=1120	W=1485 D=2670 H=2275	-30	3	-30	3	A/W	14,7	1240	64	
EXCAL 18015-T/H			-40	4	-40	4	W	17,4	1340	65	
EXCAL 18017-T/H			-40	5	-40	5	W	21,1	1360	65	
EXCAL 18023-T/H			-70	1,5	-70	1,5	A/W	13,2	1260	65	
EXCAL 18024-T/H			-75	3	-7	3	A/W	18,2	1350	66	
EXCAL 18025-T/H			-75	4	-70	4	W	23,1	1495	66	
EXCAL 18027-T/H			-85	5	-70	5	W	23,6	1525	67	
EXCAL 18018-T/H			-40	8	-40	8	W	26,1	1380	67	
EXCAL 18019-T/H			-40	10	-40	10	A/W	37,5	1420	69	
EXCAL 18028-T/H			-75	8	-70	8	W	33,3	1555	68	
EXCAL 18029-T/H			-85	10	-70	10	W	49,9	1615	70	

EXCAL² OPTIONS

To organize the structure of your chamber



- ▶ Integration of additional portholes on the sides, ceiling, door and even in the window (diameters between 80 and 200 mm).



- ▶ Integration of specific customer windows, connectors or sensors adapted to your requirements.



- ▶ Integration of notched cabinet portholes for connecting products before inserting them into the cabinet.

- ▶ Increased loading capacity for each level using reinforced shelves.
- ▶ Increased loading capacity placed on the base of the test space.
- ▶ Reversible door opening.
- ▶ Integration of inserts for precise mechanical assemblies.
- ▶ 316L stainless steel cabinet and nickel-plated evaporator to protect the test volume from chemical hazards.
- ▶ Air extractor for renewing the air inside the test volume.
- ▶ Customization of the color of your chamber.

To develop your tests

You have a multitude of input and output units for your customized adaptations and applications.

- ▶ Temperature extension to +200°C and/or +250°C
- ▶ Camera to record shots of your product inside the tank during the tests.



- ▶ Relative humidity sensor for measuring or regulating.



- ▶ PT100 data acquisition card or thermocouple.



- ▶ Additional data acquisition units.



- ▶ Module with 6 relay outputs/ 6 logical inputs.

- ▶ Bar code reader.

- ▶ Specific operating mode development: regulation on the average of several sensors, incoming regulation information on dry contact, START & STOP for regulation and ventilation when taking measurements.

- ▶ Specific digital communication such as IEEE 488, and 0/10v analogue control.

- ▶ Remote Panel PC for controlling your peripherals remotely.

- ▶ Supports MODBUS communication protocol accessories.

“Optimize your environmental test chamber by combining standard accessories and measuring devices”

To make your tests safe



- ▶ Door opening safety alarm



- ▶ Door lock for customer process

- ▶ Door safety over temperature range.
- ▶ Variator to select the fan speed



- ▶ Air dryer for preventing the formation of humidity by sweeping with dry air or nitrogen.

- ▶ MINI/MAX electronic temperature safety unit on separate PT100 sensor.
- ▶ Pre-installation of an emergency stop to be interfaced with your test benches.
- ▶ Integration of dedicated thermal fuses.
- ▶ Securing of your high-power cables via the 10/16A safety socket.
- ▶ Monitoring of the condenser water flow 1.5 to 3 hp, 4 to 10 hp and 15 to 37 hp

To improve the chamber's environment

- ▶ Installation of a demineralized water generator for long-term humidity tests.

- ▶ Installation of water filter cartridges for short-term humidity tests.

- ▶ Installation of an additional chiller to ensure cooling of the installation.



- ▶ Replacement of the water-cooling system with a remote air-cooled condenser solution.

- ▶ Integration of an audible warning device on event or alarm.

- ▶ 3-colour tower light.

- ▶ Integration of a demineralized water tank for use during humidity tests.

- ▶ Reinforced machinery soundproofing.

- ▶ Demineralizer kit to ensure the production of high-quality demineralized water

- ▶ Filtration system for boiler to limit the shattering of the boiler which could disturb its operation, or even cause its safety.

- ▶ Frost control to guard against the risks of icing on products

**Please contact us,
we are continuously
enhancing
these features!**

Europe
Asia
America
Africa



An international presence

At the core of the Climats development strategy,
Export relies on a wide-ranging network of intercontinental distributors.
Our partners market and service Climats equipment all over the world;
they are fully skilled in our technology and fully committed to a long-term relationship.



Climats

a schunk company

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